



Product Specification Report

1.0/99850001/0117

Synthetic cutting fluid, without chlorine and formaldehyde, for grinding operations.

METALUBE SYNTH 25

Synthetic metalworking fluid

FEATURES:

Metalworking fluid	Excellent cooling and lubrication that remain constant during operation.
Anti-corrosion	Anti-corrosion additives provide excellent protection of the workpieces.
Biostable	Contains biocides to prevent bacterial and fungal growth.
Specific	For use on cast iron, carbon steel and alloy steel.
Non-foaming	Non foaming in soft as well as in hard water.

APPLICATIONS:

An excellent synthetic metalworking fluid for many types of light- to medium-duty machine and grinding work. Not suitable for heavy-duty operations.

INSTRUCTIONS FOR USE:

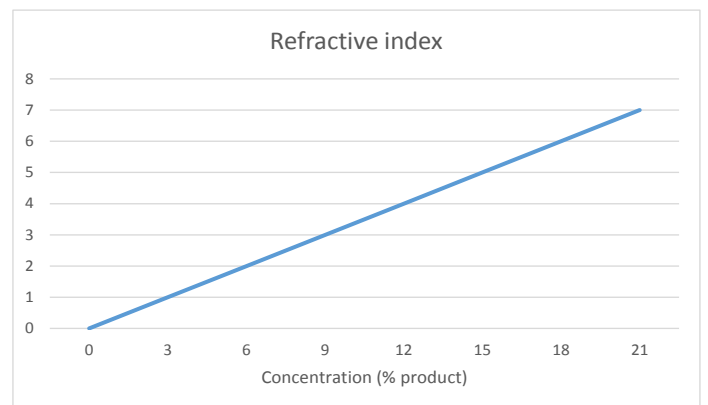
Form Clear Liquid
 Colour Amber
 Odour Characteristic
 Density (20°C) 1,05 g/cm³
 Appearance emulsion 5% ... Transparant
 pH emulsion 5% ± 10,1
 Refractive index 3,0

INSTRUCTIONS FOR USE:

Slowly add the product to water while vigorously stirring. This should result in a transparant emulsion. Concentration for use: 3-6%, depending on the type of operation. The dosage depends on the exact conditions, for more information please contact Zeps technical specialists.
 Recommended dilutions:
 For light machinework and grinding: 3%.
 For medium-duty machine work and grinding: 6%.

ANALYSIS:

Take a sample of the emulsion, and measure the refractive index.



PRECAUTIONS FOR USE:

Store between 5°C and 40°C. When stored at lower temperatures, gelification can occur. This makes it more difficult to create the emulsion.

All information in this document is based on our practical experience and/or laboratory tests. Due to the multiplicity of conditions for usage and variable human factors, we recommend that you always test our products for suitability prior to use. At any time, this version of the product specification report may have been revised based on legislation, availability of the individual ingredients or newly acquired information. The current approved version is available upon request.



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